

Work Order ID 88729

Tuesday, July 31, 2012 3:02:55 PM

88729

Page 1

Item ID: D350-604-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Rear Locker Extender

Stop

NS2

Start Date: 7/31/2012 Start Qty: 1.00

1

Required Date: 8/31/2012 Req'd Qty: 1.00

1

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:

Date: 1207-31 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr								
D2273	F								
D350-604-041	B								

100 0.00

100

DOCUMENT CONTROL

DC

Document Control

Memo 0.00

Photocopy bluefile and create labels per PPP D350-604-041

CHG003 for D2273 rev.E (new gelcoat)

CHG004 for D2273 rev.F (new primer)

110

110

Purchasing

PURCHASING

Memo 0.00

Issue P/O: 17583

Description: D350-604-041 Rear locker extender.

Supplier: Delastek.

Certification of Conformity and process sheet from Delastek is required.

4 x 2600-6 Camlock stud - Ship to Delastek B

122335

4 x 2600-LW Retaining washers - Ship to Delastek B

121524

~~1207-31~~
SCRAP
1207-31
2107

NCR: Yes / No

DQA: Date: 5

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION		AGAINST DEPARTMENT/PROCESS					
				<input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update	<input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab	<input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite	<input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier	<input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other			
Root Cause		Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											

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Cust Item ID:

Required Date: 8/31/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

120

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Ensure a copy of Certification of Conformity and process sheet from Delastek is attached.

7/31/12

PB →

130

130

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Check hole locations to template. DT 8824 Check process sheet and audit.

140

140

Small Fab

Small Fab

0.00

Memo

0.00

INSTALL DECALS AS PER DWG

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS				
Part No. _____	Rework <input type="checkbox"/>	Scrap <input checked="" type="checkbox"/>	Use-as-is <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	
NCR No. _____	Work Order Update <input type="checkbox"/>	Machining <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Finishing <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>	
		Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Supplier <input checked="" type="checkbox"/>	Other <input type="checkbox"/>	Other <input type="checkbox"/>	

Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Doc/Data	12/08/02	180	71	Found at inspection that the rear locker is very rough on outside + crack in the frame. R.c. Supply	DAS 16 9-89 QS7042 12/08/02	Unstable finish on rear locker Send back to supplier for scrapping (see attach picture & email) (Rms 22 DAS1Rm001)		DAS 16 9-89 12/08/02	DAS 16 9-89 QS7042 12/08/02
Equip/Tooling									
Operator									
Material									
Setup									
Other									
Process									
Supplier									
Training									
Unapproved									

FAULT CATEGORY									
Landing Gear		General							
Bending Centre Not Concentric to O/S Cracks Crushed/Crimped. Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend Torque Waves in Extrusion Turning Sequence Wave/Twist in Tube		<input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input checked="" type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input checked="" type="checkbox"/> Finish <input type="checkbox"/> Folio	<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge	<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled				
									<input type="checkbox"/> Other

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Page 3

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Cust Item ID:

Required Date: 8/31/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.00

Quality Control

160

Packaging

0.00

160

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-604-041

Location: _____

PPP Rev: _____

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

CL12108/30

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS												
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>										
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>										
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>										
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>											
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector						
Doc/Data																	
Equip/Tooling																	
Operator																	
Material																	
Setup																	
Other																	
Process																	
Supplier																	
Training																	
Unapproved																	
FAULT CATEGORY																	
Landing Gear				General													
<input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions								<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge				<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
																<input type="checkbox"/> Other	

Picklist Print

Page 1

Tuesday, July 31, 2012 3:02:59 PM

Work Order ID: 88729

88729

Parent Item: D350-604-041

D350-604-041

Parent Item Name: Rear Locker Extender

Start Date: 7/31/2012

Required Date: 8/31/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:Q03.12.01ReformatKJ/RF
 12.02.07 AS PER ECN12-521 DD verf:JLM IPP REV:R
 AS PER DWG REV.B DD VERF:EC IPP REV:S 12.04.04

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2269		Manufactured	No				Each	36.0000		1			
D2269									**				
Decal													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST007			32						
				80011			20						
				86944			12						
				ST009			4						
				78920			4						
2600-6		Purchased	No			110	Each	391.0000	4	4			
2600-6									**				
Camlock Stud													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST380			391						
				120077			8						
				121556			4						
				122317			34						
				122335			145						
				122441			200						

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS																	
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>																
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>																
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>																
			Work Order Update <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																	
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance		Initial Chief Eng	Action Description		Sign & Date	Verification	QC Inspector												
Doc/Data																							
Equip/Tooling																							
Operator																							
Material																							
Setup																							
Other																							
Process																							
Supplier																							
Training																							
Unapproved																							
FAULT CATEGORY																							
Landing Gear				General																			
<input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				<input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio								<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge				<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled			
																				<input type="checkbox"/> Other			

Picklist Print

Page 2

Tuesday, July 31, 2012 3:02:59 PM

Work Order ID: 88729

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Parent Item: D350-604-041

D350-604-041

Parent Item Name: Rear Locker Extender

Start Date: 7/31/2012

Required Date: 8/31/2012

2600-LW

Purchased

No

110

Each

515.0000

4

4

*********2600-LW***

Camloc Retaining Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
380	200	
122452	200	
ST380	312	
121524	112	
122317	200	
ST381	1	
121287	1	
ST398	2	
120648	2	

D350-604-041P

Purchased

No

110

Each

3.0000

1

1

*******88729* *LR*

Rear Locker Extender

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
CA	3	
87193	1	
87194	1	
87196	1	

D2268

Manufactured

No

140

Each

41.0000

1

1

*********D2268***

Decal

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST007	20	
80010	20	
ST009	21	
69592	2	
78908	7	
86752	12	

NCR: Yes / No

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____ NCR No. _____		<input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update	<input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab	<input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite	<input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier	<input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data											
Equip/Tooling											
Operator											
Material											
Setup											
Other											
Process											
Supplier											
Training											
Unapproved											
FAULT CATEGORY											
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped. <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube				General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions				<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled	
										<input type="checkbox"/> Other	

Solve Composites

Packing List

Bill Dart Aerospace
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 13413
Shipment Date: 08/07/12
Ship Via: Fedex Freight
Order Number: 11941
Order Date: 07/31/12

Customer Code: DART
Phone: (613) 632-9577
PO Number: 17583
Terms: Net 30 Days

Item	Quantity						Revision	Job Number
	Open	Shipped	Back Ord	Canceled	Unit	Description		
1	10	2	8		EA	D350-604-041P D350-604-041P Rear Locker-Extender	F	11941-01

Packing Clerk's Initials
Solve Composites

Received In Good Order By
Dart Aerospace



Certificate of Conformance

Solve Composites

29 Distribution Way

Plattsburgh, New York, 12901

USA

Dart Aerospace Order Number: 17583

Part Number: D2273

Quantity: 1

Drawing Number: D2273, DT8020

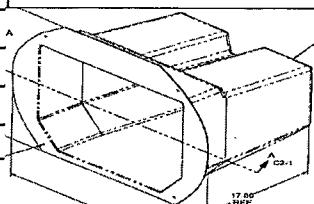
Serial Number (s): 0007

Date: August 7, 2012

Non-Conformances: None

This is to certify that the parts identified above conform to all applicable drawings and/or specifications as evidenced by reports on file, and that all other purchase order and quality requirements have been met.

Solve Composites		29 Distribution Way, Suite 101 Plattsburgh, NY 12901 Tel: (518) 324-3838 Fax: (518) 324-5530	Isometric View
Date		Project	NovaBus
Resin Batch #		Job	DART
Gel-Coat Batch #			
NOVA Drg No.	D2273 Rev. F	Serial #	0007
Panel Ref.	350 REAR LOCKER EXTENDER		



Eric Downing

From: Chantal Lavoie <clavoie@dartaero.com>
Sent: Friday, August 10, 2012 8:07 AM
To: 'Isam El-Kassis'; 'Melanie Fauteux'; 'Eric Downing'
Subject: RE: New Revised schedule for rear lockers

Hi Isam,
Rear locker will ship today fed ex tracking # 9018 2264 1026.
Thanks
Chantal

From: Isam El-Kassis [mailto:ielkassis@dartaero.com]
Sent: August 9, 2012 5:51 PM
To: Melanie Fauteux; Eric Downing; Chantal Lavoie
Subject: Fwd: New Revised schedule for rear lockers

Hi Chantal
Please use this RMA for shipping the non confirming rear locker back to Solve (DARTRM 001)
Thank you

Sent from my iPhone Isam El-Kassis

Begin forwarded message:

From: "Alisa Langille" <alangille@aol.com>
Date: 9 August, 2012 17:33:55 EDT
To: "Isam El-Kassis" <ielkassis@dartaero.com>
Subject: RE: New Revised schedule for rear lockers

Isam
It was my understanding Jerry Reyell sent that yesterday. If not then use DARTRM001.

Regards
Alisa

From: Isam El-Kassis [mailto:ielkassis@dartaero.com]
Sent: Thursday, August 09, 2012 4:07 PM
To: 'Alisa Langille'
Subject: RE: New Revised schedule for rear lockers

Up to now you are doing goooooood,

I need RMA for the bad locker,

Thanks,

Isam

From: Alisa Langille [mailto:alangille@solvecomposites.com]
Sent: Thursday, August 09, 2012 4:04 PM

To: 'Isam El-Kassis'
Subject: RE: New Revised schedule for rear lockers

Isam

Currently including today we have shipped 11. 1 to be returned to us for repair. Please keep in mind I can only make 2 per day and my raw materials are limited.

Regards

Alisa

From: Isam El-Kassis [mailto:ielkassis@dartaero.com]

Sent: Thursday, August 09, 2012 3:46 PM

To: Alisa Langille

Subject: New Revised schedule for rear lockers

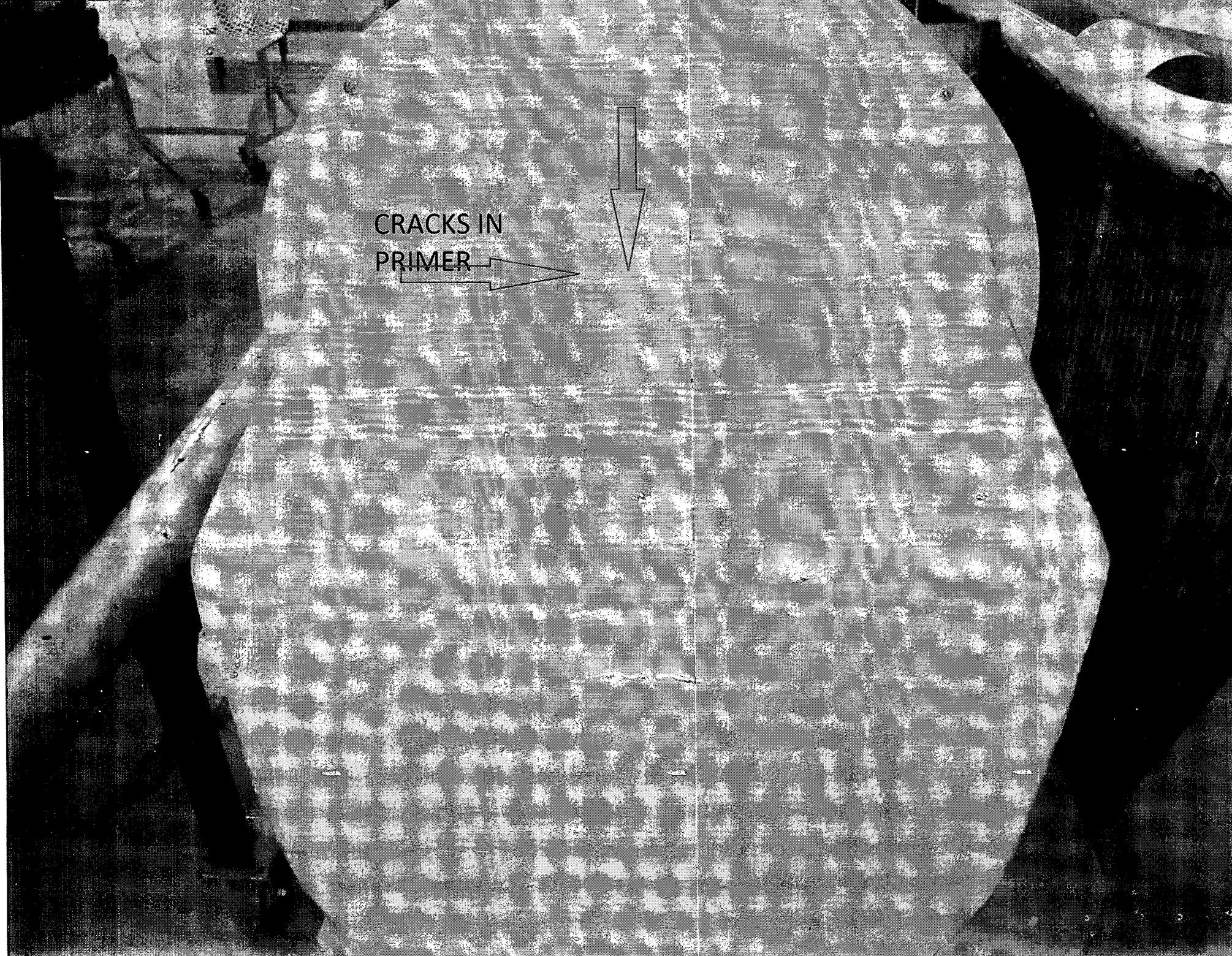
Importance: High

Hi Alisa,

See below for the revised schedule for the rear lockers and the dates required in (date/Qty.):

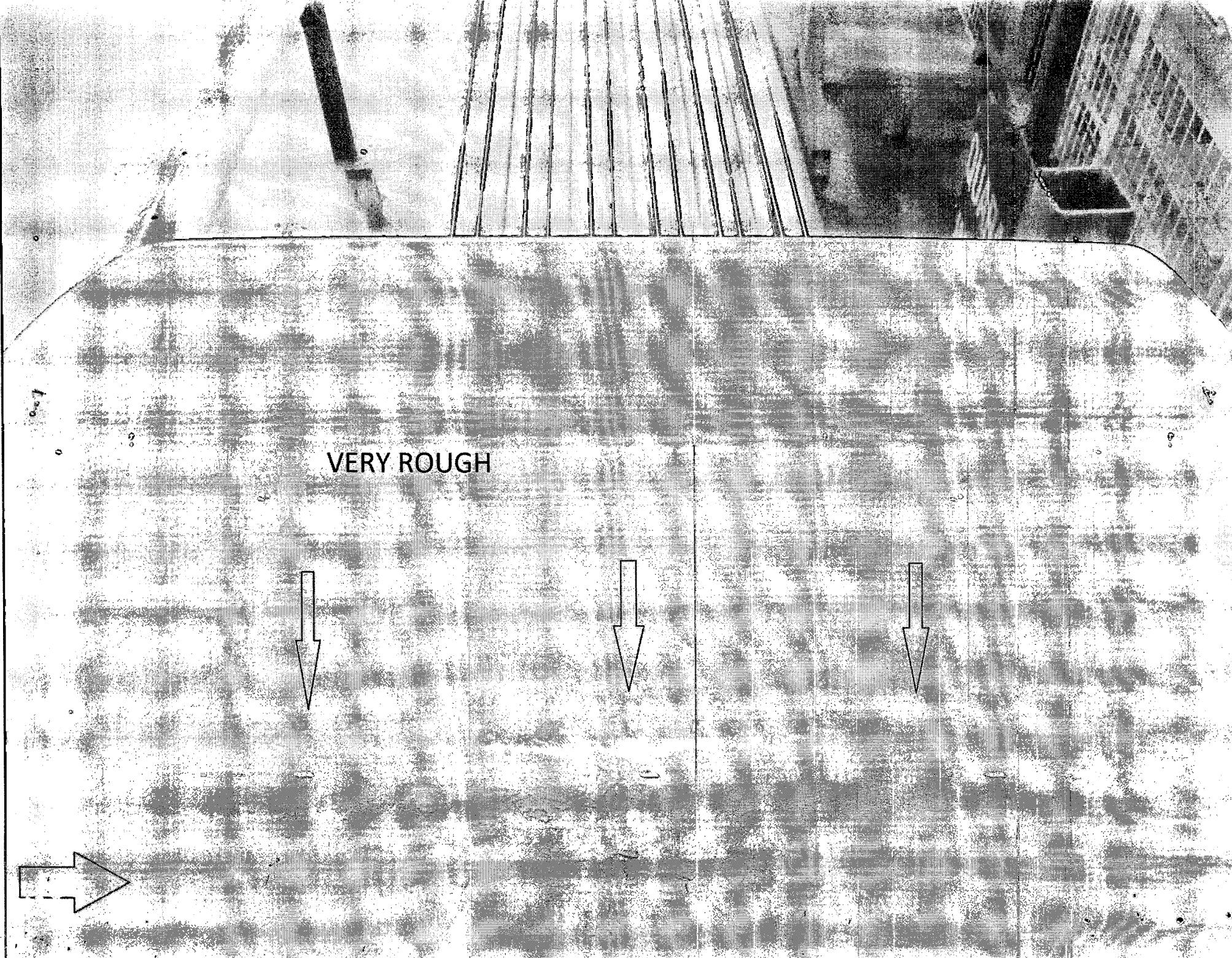
8-Aug	3
9-Aug	3
10-Aug	3
13-Aug	3
14-Aug	3
15-Aug	3
16-Aug	2
17-Aug	0
20-Aug	0
21-Aug	0
22-Aug	0
23-Aug	0
24-Aug	2
27-Aug	0
28-Aug	0
29-Aug	0
30-Aug	0
31-Aug	3
total PO's	25

Thank you for your help,

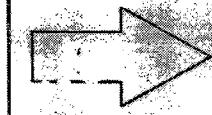


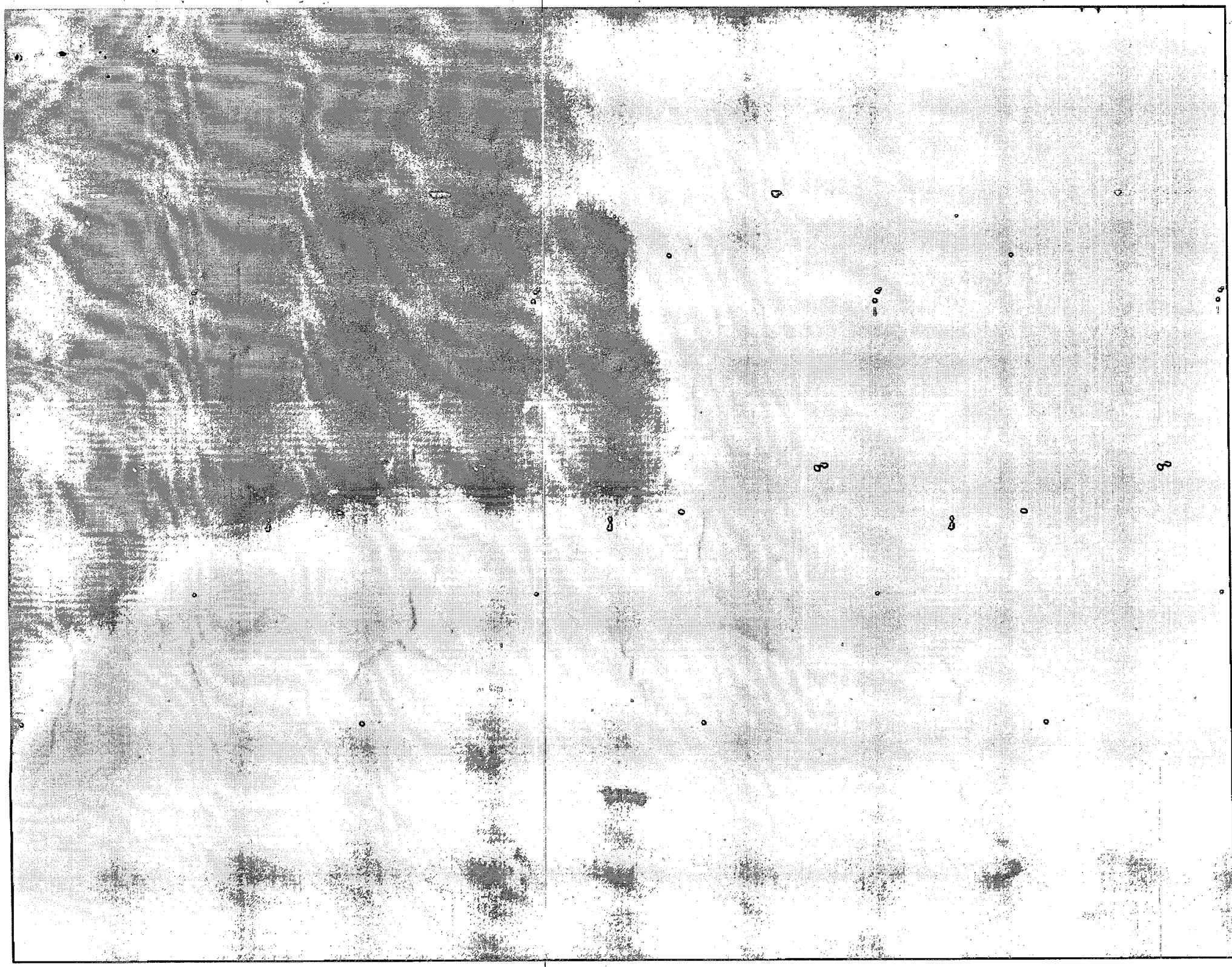
CRACKS IN
PRIMER

8
VERY ROUGH



VERY ROUGH





Chantal Lavoie

From: Jerry Reyell <JReyell@solvecomposites.com>
Sent: August 14, 2012 7:13 AM
To: 'Isam El-Kassis'
Cc: 'Chantal Lavoie'; 'Melanie Fauteux'; 'Eric Downing'
Subject: RE: shipment # 13422

Return using RMA 821.

Jerry Reyell
Project Manager
Solve Composites
29 Distribution way
Suite 101
Plattsburgh, NY 12901
518-324-3838
Extension 105

From: Isam El-Kassis [<mailto:ielkassis@dartaero.com>]
Sent: Monday, August 13, 2012 3:46 PM
To: 'Jerry Reyell'
Cc: Chantal Lavoie; 'Melanie Fauteux'; 'Eric Downing'
Subject: RE: shipment # 13422
Importance: High

Hi Jerry,

Please provide me with RMA for returning the three received today Rear lockers, three of them 'been rejected.(lockers # 0011, 012 & 013), we fixed 0010 ourselves. Also try to find a sticker that goes on for part control.

Please have more control over the shipped parts to us, it is not practical for both of us to keep on returning the parts to you if they do not conform to our drawing or as per spec.

Thank you,

Isam

From: Isam El-Kassis [<mailto:ielkassis@dartaero.com>]
Sent: Monday, August 13, 2012 1:51 PM
To: 'Jerry Reyell' (JReyell@solvecomposites.com)
Subject: FW: shipment # 13422
Importance: High

Hi Jerry,

FYI,

I've sent Alisa this email, but she is on vacation I believe, could you please take care of this issue for me,

Also, just received a note from our Qc, the other two lockers we received they have a very thin Gelcoat, the drawing we sent you specify the thickness of the gelcoat, please do not reduce the amount of gelcoat now we have three questioned lockers, one is to be returned for sure and the other two we will be cleaning them if this did not work then .. we will return the three at the same time.

Thank you

Isam

From: Isam El-Kassis [<mailto:ielkassis@dartaero.com>]

Sent: Monday, August 13, 2012 12:59 PM

To: Alisa Langille (alangille@solvecomposites.com)

Cc: Alisa Langille (alangille@aol.com)

Subject: shipment # 13422

Importance: High

Hi Alisa,

We received the three rear lockers now, unfortunately the repaired one from RMA 820 is not good, it shows clearly that there is a kind of hole in it, it has to be camouflaged completely therefore, we will not accept it as is right now, we need to return it, please provide RMA for this part (old RMA # 820)

Regards,

Isam El-Kassis
Director of Operations



T(613)-632-5200-ext. 231

C(514) 463-7574

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ielkassis@dartaero.com

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Solve Composites
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Plattsburgh NY 12091 USA
Tel: 518-324-3838
Fax: 518-324-5531

RECEIVED AUG 28 2012

Credit Memo

Sold Dart Aerospace
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Invoice Number:	CN 00001	Salesman:	UNKNOWN....
Invoice Date:	08/14/12	Terms:	Net 30 Days
Customer:	DART	PO Number:	17583

RMA# 821

<u>Item</u>	<u>Quantity</u>	<u>Description</u>	<u>Revision</u>	<u>Unit Price</u>	<u>Amount</u>
1	3	D350-604-041P - D350-604-041P Rear Locker Extender	F	-\$315.0300 / EA	-\$945.09
				Sub-total:	-\$945.09
				Sales Tax:	\$0.00
				Shipped Via Fedex Freight:	\$0.00
				Invoice Total:	-\$945.09
				Paid To Date:	\$0.00
				Balance Due:	CL. -\$945.09